		Product Definition	Engineer	ring to Production		Transfer	Manufacturing	
	Intellectual Property	Technical Developm	ent and Develop IP Strategy	File Pat	tent and Defend Ap	plication		
Capabilities	Product Design	Proof of Concept	Alpha Prototype	Beta Prototype	Final Design	MFG Dwgs/BOM	Sustained Engineering	
FT Capa	MFG Activities		Manufacturing Strategy	Vendor Selection	Tooling and Fixtures	MFG Validation	Volume Manufacturing	
ort	Quality Mgmt	Design Requirement Maintain Design History File			DMR Doc	Implement QMS		
FT Support	Regulatory Support	R	Regulatory Strategy		Prepare IDE, PMA, 510(K) Documents		Regulatory Submission	
	Business Development	Market Analysis/Product Pricing		Reimbursement Strategy		Market Entry/Distribution		
	Human Usability		Usability Studies & Clinical Trials					